

PACKAGING  
SOLUTIONS  
THAT WORK

# FFS FILM

## 100% PE



[www.thracegroup.com](http://www.thracegroup.com)

 **THRACE GROUP**

A WORLD OF MATERIALS & SOLUTIONS

## FLAT & TUBULAR FFS FILM FOR AUTOMATIC FILLING LINES

Thrace Group FFS film is **designed for high-speed automatic filling lines** & is suitable for **all dry solids & raw materials** such as granulates, pellets, salt, flakes, seeds, crystals & powders. It is available as **tubular or flat film** and is **delivered on rolls**. When it comes to palletised goods, the modern FFS system is an advanced solution **that offers cost saving by high output** in automatic filling. It is a flexible system with **high print quality**.

### FEATURES & BENEFITS

#### Tubular FFS Film

- **Number of film layers:** 3.
- **Bag width:** 40-110 cm (double width).
- **Film thickness:** 30-250 micron.
- **Embossing on both sides** (width 8 cm).
- **Roll diameter:** max 120 cm, **Roll weight:** max 300 kg,  
**Core diameter:** 6" (150 mm) - 76 mm also possible.
- **Printing:** Max 8 colours (8+0 or 4+4). Printing ink: Solvent-based.

#### Flat FFS Film

- **Number of film layers:** 3.
- **Bag width:** 40-130 cm (double width).
- **Film thickness:** 30-250 micron.
- **Roll diameter:** max 120 cm, **Roll weight:** max 600 kg,  
**Core diameter:** 6" (150 mm) - 76 mm also possible
- **Printing:** Max 8 colours. Printing ink: Solvent-based.



### AUTOMATIC FILLING LINES PROCESS



When fed into the filling machine, the tubular FFS film is base-sealed and cut, formed and filled, and then top sealed. The same procedure applies for the flat FFS film, with an extra phase for vertical sealing before base sealing.

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